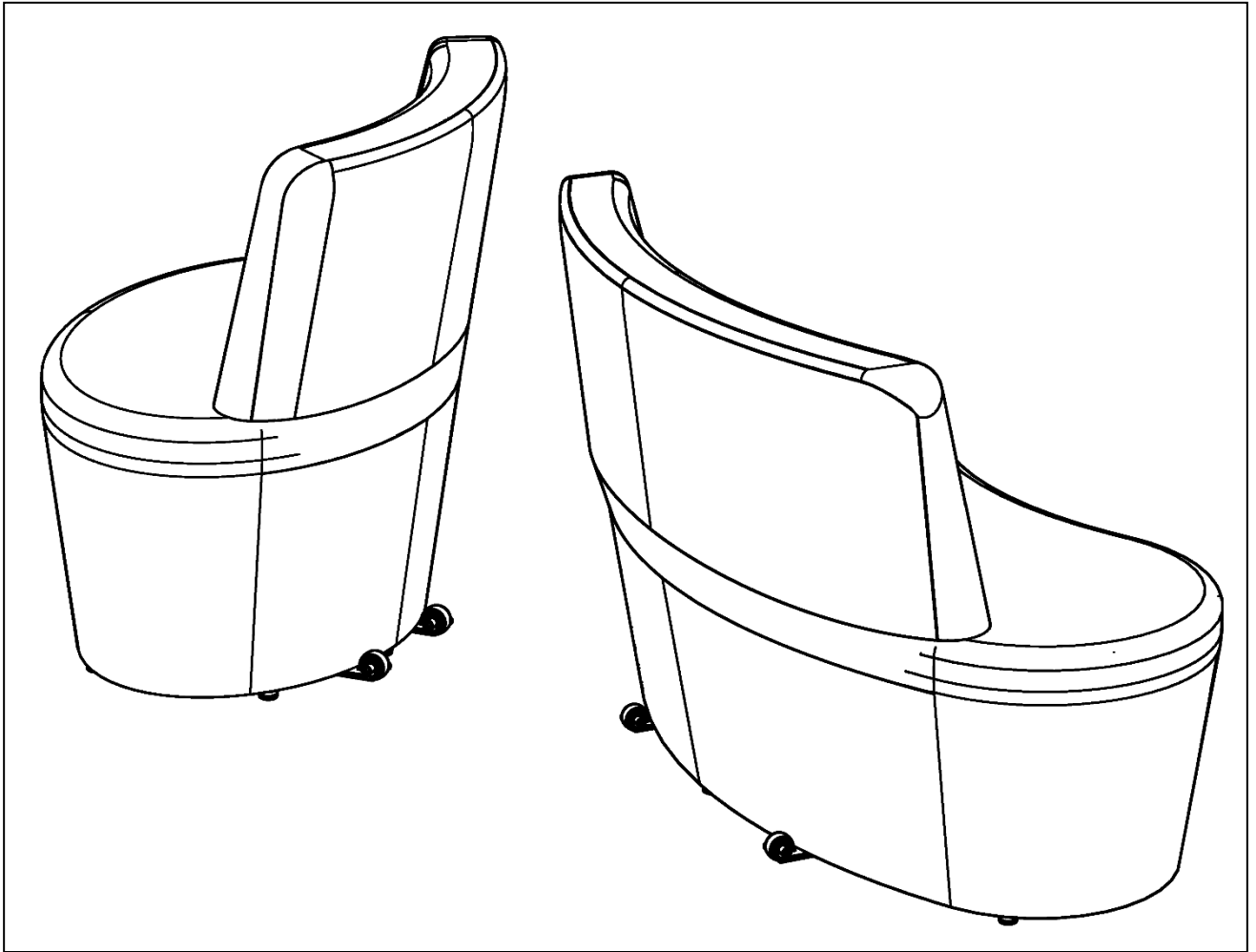


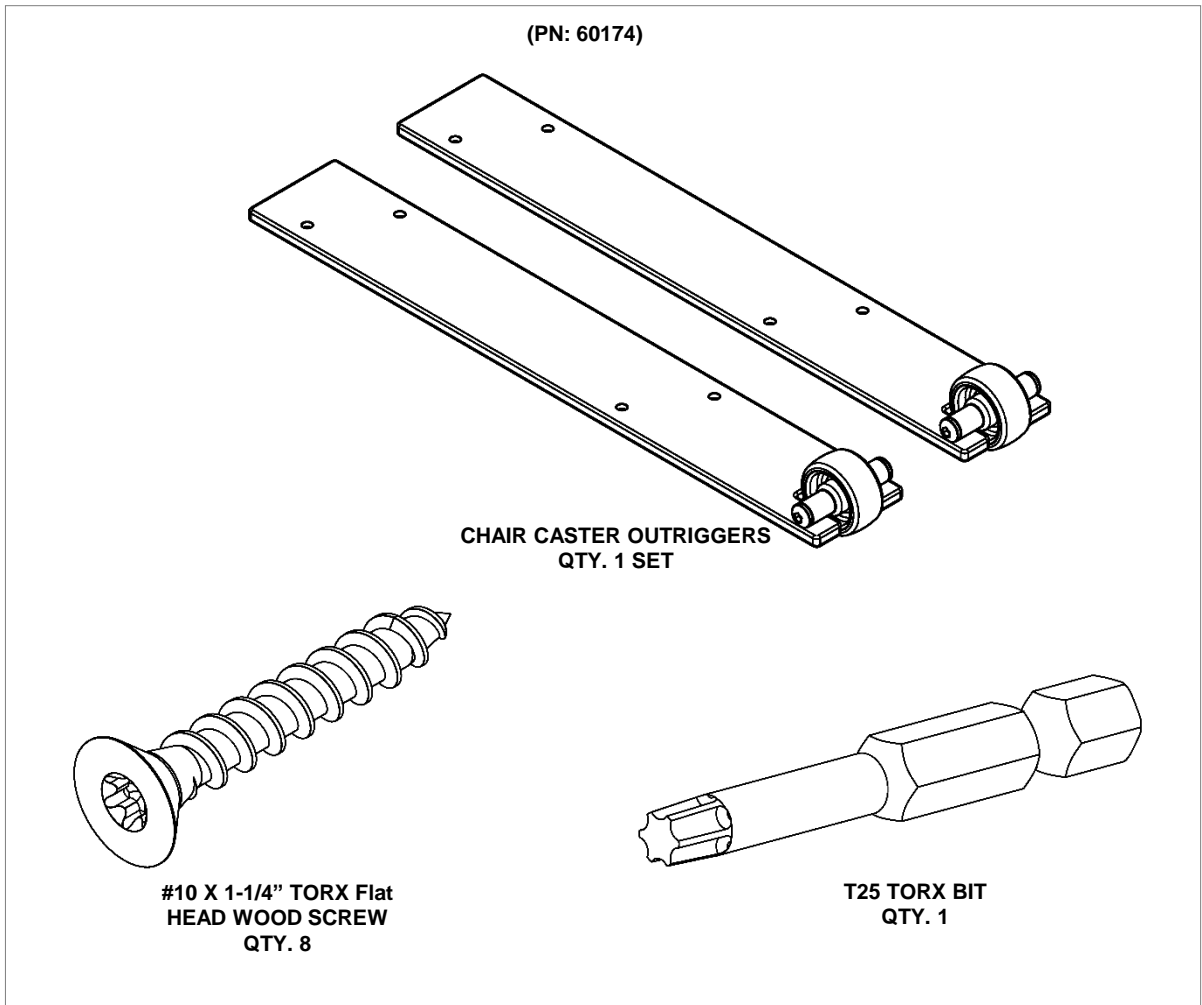
# Assembly Instructions

## Flowform Chair Caster Outriggers



If you have damaged or missing components,  
please contact customer service at 1-800-328-1061

# Hardware and Components

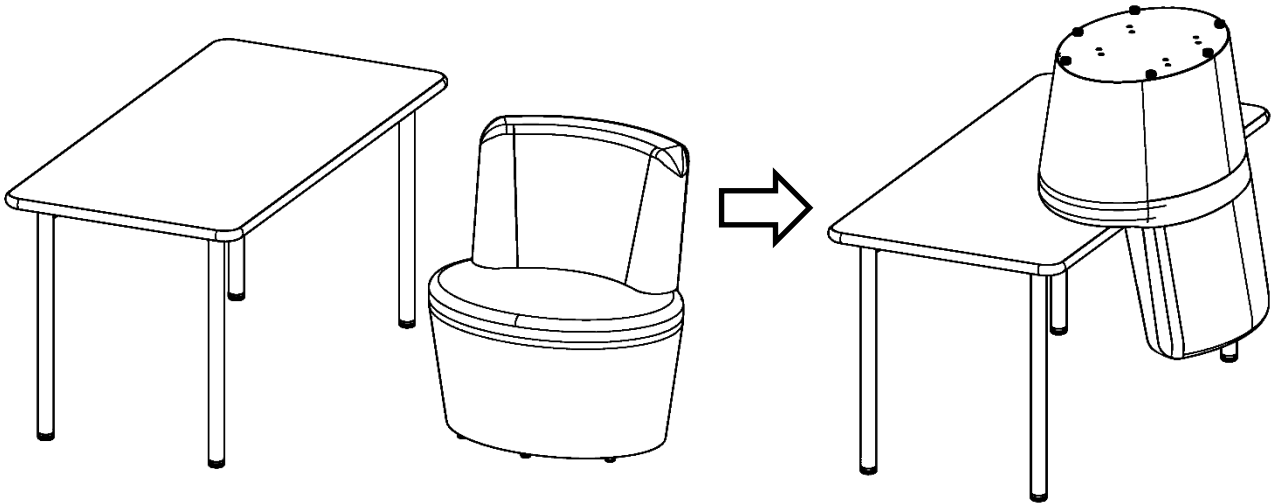


## Special Notes:

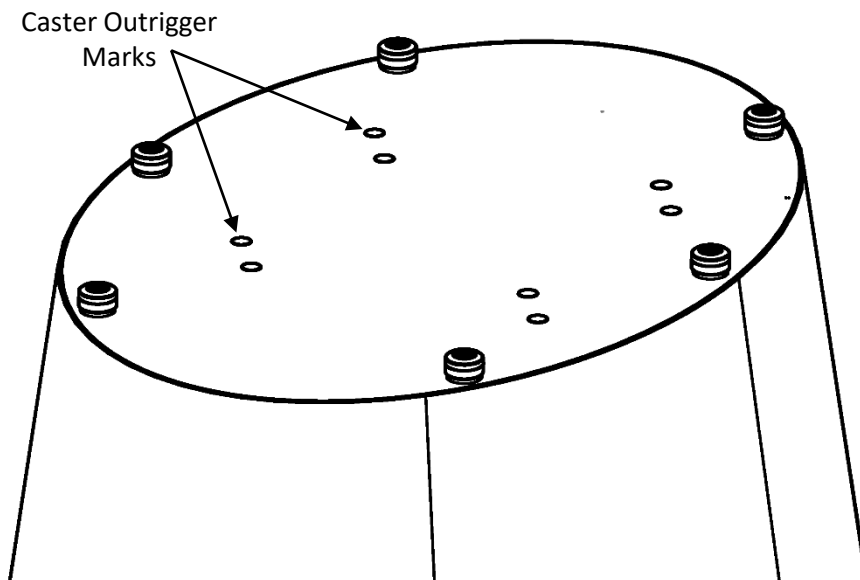
- TOOLS REQUIRED:
  - Drill w/ T25 Torx driver bit (bit provided)
- Check that all components are accounted for and undamaged before assembling.
- Please assemble the product in a clean and dry area.
- You may need another person to help assemble the product. Team lifting may be required.
- Clean the product with a mild cleaner and a damp cloth.
- Replacement hardware listed on last page.

# Assembly Instructions

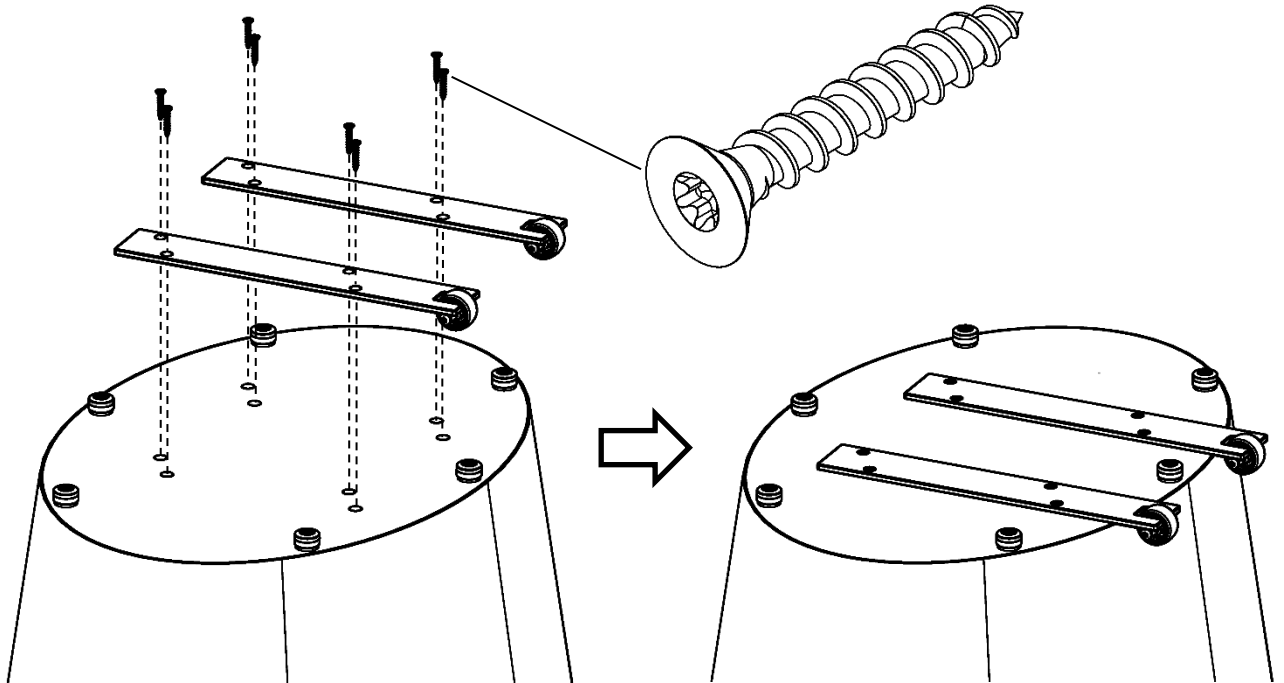
1. Use a table to flip the chair onto the surface and push the back of the chair against the edge of the table. Make sure that the table is sufficiently tall so that the back of the chair does not touch the floor. **The chair may be heavy; team lifting is encouraged.**



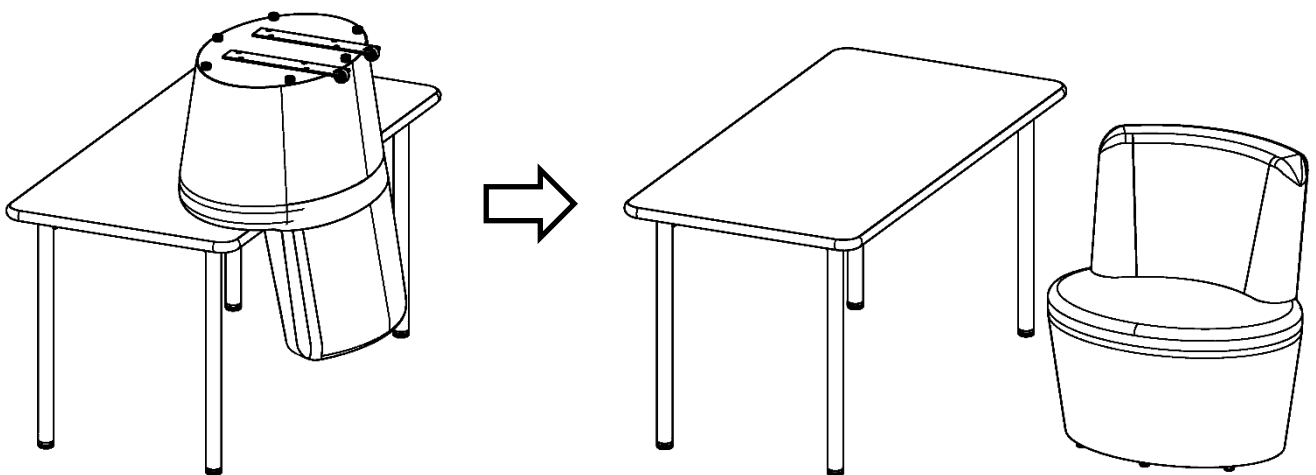
2. The eight marks in the middle of the underside of the chair are the screw positions for the Caster Outriggers.



3. Position the Caster Outriggers so that the holes in the plate line up with the marks on the underside of the chair. Make sure that you have about 1/8" of space between the back of the chair and the casters so that the wheels do not rub on the fabric. Install the eight #10 X 1-1/4" Torx Flat Head Wood Screws with the provided T25 Torx Bit to secure the Caster Outriggers to the chair.



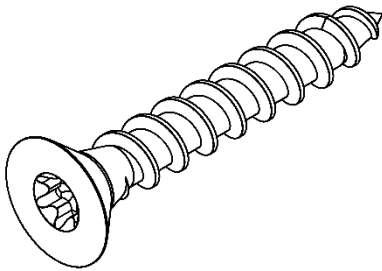
4. Flip unit over.



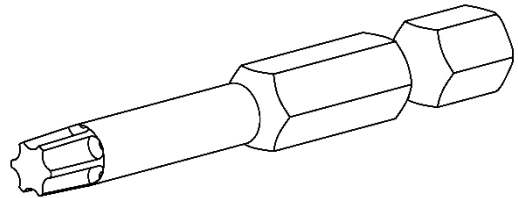
**ASSEMBLY COMPLETE**

# Replacement Hardware

[REPLACEMENT HARDWARE PACK: 60175-R]



**#10 X 1-1/4" TORX Flat  
HEAD WOOD SCREW  
QTY. 8**



**T25 TORX BIT  
QTY. 1**